## 2T5A ESPRESSO/FI/CDB210

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# SAFETY DATA SHEET

## 2T5A ESPRESSO/FI/CDB210

Section 1. Identification				
GHS product identifier	:	2T5A ESPRESSO/FI/CDB210		
Chemical name	:	Mixture		
CAS number	:	Mixture		
Other means of identification	:	CC10268969		
Product type	:	solid		
Relevant identified uses of the substance or mixture and uses advised against				
Product use	:	Industrial applications.		
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012		
		1 (440) 930-1000 or 1 (844) 4AVIENT		
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).		

# Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.

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#### **Precautionary statements**

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

# Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10268969

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	>= 10 - <= 25	1333-86-4
2,5-Furadione polymer with ethene	>= 5 - <= 10	9006-26-2
Titanium dioxide	>= 1 - <= 3	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

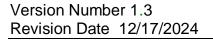
# Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

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Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated
	clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink.
	Do not induce vomiting unless directed to do so by medical personnel.
	Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

Potential acute health effects				
Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u>	<ul> <li>No known significant effects or critical hazards.</li> </ul>			
Eye contact	: No specific data.			
Inhalation	: No specific data.			
Skin contact	: No specific data.			
Ingestion	: No specific data.			
Indication of immediate medical attention and special treatment needed, if necessary				
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.			
Specific treatments	: No specific treatment.			
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.			

See toxicological information (Section 11)

# **Section 5. Fire-fighting measures**

#### Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO <sub>2</sub> . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.

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Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
Methods and materials for containment and cleaning up				
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.		
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency		

# Section 7. Handling and storage

### Precautions for safe handling

contact information and Section 13 for waste disposal.

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Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

### **Occupational exposure limits**

Ingredient name	Exposure limits
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m <sup>3</sup> ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
2,5-Furadione polymer with ethene	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles

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Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

#### **Appearance**

Physical state	:	solid [Pellets.]
Color	:	BROWN
Odor	:	Faint odor.

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Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate		Not available.
Evaporation rate		Not available.
Flammability (solid, gas)		Not available.
Lower and upper explosive		Lower: Not applicable.
(flammable) limits	•	<b>Upper:</b> Not applicable.
(		C PPCC 1 100 approactor
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
		NT / 111
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	-	Not available.
Viscosity	:	Dynamic: Not available.
•		Kinematic: Not applicable.
A		
<u>Aerosol product</u>		
Heat of combustion	:	Not available.
Ignition distance		Not available.
Ignition distance Enclosed space ignition - Time	:	Not available.
equivalent	:	Not available.
Enclosed space ignition -	:	Not available.
Deflagration density	•	rot uvunuoio.
Flame height	:	Not available.
Flame duration		Not available.
	•	

# Section 10. Stability and reactivity

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Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# Section 11. Toxicological information

### Information on toxicological effects

Acute toxicity				
Product/ingredient name	Result	Species	Dose	Exposure
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-

**Conclusion/Summary** 

: Mixture.Not fully tested.

**Irritation/Corrosion** 

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,5-Furandione, polymer	Eyes - Mild irritant	Rabbit	-	24 hrs	-
with ethene					

Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
Sensitization		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
<b>Mutagenicity</b>		

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Conclusion/Summary	: N	Aixture.Not fu	ally tested.	
<b>Carcinogenicity</b>				
Conclusion/Summary	: N	Aixture.Not fu	ully tested.	
<b>Classification</b>				
Product/ingredient name	OSHA	IARC	NTP	
Carbon black	-	2B	-	
Titanium oxide (TiO2)	-	2B	-	
<u>Reproductive toxicity</u>				
Conclusion/Summary	: N	Aixture.Not fu	ally tested.	
<b>Teratogenicity</b>				
Conclusion/Summary	: N	Aixture.Not fu	ally tested.	
Specific target organ toxicity (s Not available.	single exposu	<u>ure)</u>		
Specific target organ toxicity (n Not available.	repeated exp	<u>osure)</u>		
Aspiration hazard Not available.				
Information on the likely route exposure	es of : N	Vot available.		
Potential acute health effects				
Eye contact Inhalation Skin contact Ingestion	: N : N	Vo known sigi Vo known sigi	nificant effects or critical hazards. nificant effects or critical hazards. nificant effects or critical hazards. nificant effects or critical hazards.	
Symptoms related to the physic	cal, chemical	and toxicolo	gical characteristics	
Eye contact	: N	lo specific da	ta.	
Inhalation		lo specific da		
Skin contact		lo specific da		
Ingestion		lo specific da		
Delayed and immediate effects	and also chr	onic effects f	from short and long term exposure	

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<u>Short term exposure</u>		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects		No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

# Section 12. Ecological information

## **Toxicity**

Product/ingredient name	Result	Species	Exposure
Carbon black			
	Acute EC50 37.563 Mg/l Fresh water	Daphnia - Daphnia magna	48 h
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l Marine water	Fish - Fundulus heteroclitus	96 h

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	Acute LC50 3 Mg/l Fresh water		Crustaceans - Ceriodaphnia	48 h		
			dubia			
	Acute LC50 6.5 Mg	/l Fresh	Daphnia - Daphnia pulex	48 h		
	water					
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Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.					
invertebrates.:						
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.					
Persistence and degradability						
Conclusion/Summary	: Chemica polymer		ily available as they are bound w	ithin the		
Conclusion/Summary	: Chemica polymer		ily available as they are bound w	ithin the		
<b><u>Bioaccumulative potential</u></b> Not available.						
Mobility in soil						
Soil/water partition coefficie (KOC)	nt : Not avai	lable.				
Other adverse effects	: No know	vn significant e	effects or critical hazards.			

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and

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contact with soil, waterways, drains and sewers.

## United States - RCRA Acute hazardous waste "P" List: Not listed

## United States - RCRA Toxic hazardous waste "U" List: Not listed

# **Section 14. Transport information**

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

# Section 15. Regulatory information

U.S. Federal regulations		United States - TSCA 12(b) - Chemical export notification: None
c.s. reactai regulations	•	of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		. ,
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Listed Rutile, antimony chromium buff

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United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)	•	
DEA List II Chemicals (Essential Chemicals)	:	Not listed

#### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

#### SARA 311/312

Classification

Not applicable.

:

### **Composition/information on ingredients**

No products were found.

Name	%	Classification
Carbon black	>= 10 - <= 25	CARCINOGENICITY - Category 2
2,5-Furandione, polymer	>= 5 - <= 10	EYE IRRITATION - Category 2B
with ethene		
Titanium oxide (TiO2)	>= 1 - <= 3	CARCINOGENICITY - Category 2

#### SARA 313

### Form R - Reporting requirements

Product name	CAS number	%
Rutile, antimony chromium buff	68186-90-3	>= 0.5 - < 1.5

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SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	The following components are listed: Carbon black Iron oxide Titanium dioxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Carbon black Iron oxide Titanium dioxide Rutile, antimony chromium buff
Pennsylvania	:	The following components are listed: Carbon black
		Iron oxide
		Titanium dioxide
		Rutile, antimony chromium buff

### California Prop. 65

**WARNING:** This product can expose you to chemicals including Carbon black, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon black	-	-
Titanium dioxide	-	-

Canada inventory	:	All components are listed or exempted.	
<u>International regulations</u> <u>Inventory list</u>			
Australia	:	Not determined.	
Canada	:	All components are listed or exempted.	
China	:	Not determined.	
Eurasian Economic Union	:	Russian Federation inventory: Not determined.	
Japan	:	Japan inventory (CSCL): Not determined.	
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		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

# **Section 16. Other information**

#### Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>Ilistol y</u>		
Date of printing	:	01/09/2025
Date of issue/Date of revision	:	12/17/2024
Date of previous issue	:	11/14/2022
Version	:	1.3
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

#### Notice to reader



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To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.