

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****FOREST GREEN**Version Number 1.0
Revision Date 10/14/2004Page 1 of 6
Print Date 11/16/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
33587 Walker Road, Avon Lake, OH 44012

Telephone : Product Stewardship (770) 271-5902
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : FOREST GREEN
Product code : CC10060259
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Chrome tungsten titanium buff rutile (C.I. Pigment Yellow 163)	68186-92-5	5 - 10

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Inhalation, Ingestion, Skin contact**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.**Medical Conditions** : None known.**Aggravated by Exposure:**

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****FOREST GREEN**

Version Number 1.0
Revision Date 10/14/2004

Page 2 of 6
Print Date 11/16/2011

4. FIRST AID MEASURES

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

- Flash point : Not applicable
- Flammable Limits
Upper explosion limit : Not applicable
Lower explosion limit : Not applicable
Autoignition temperature : Not applicable
Suitable extinguishing media : Carbon dioxide blanket, water spray, dry powder, foamnone.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

FOREST GREEN

Version Number 1.0
Revision Date 10/14/2004

Page 3 of 6
Print Date 11/16/2011

and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Chrome tungsten titanium buff rutile (C.I. Pigment Yellow 163)	0.5 mg/m3	PEL:	as Cr	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form : Solid
- Appearance : Pellets
- Color : GREEN
- Odor : Very faint
- Melting point/range : Not determined
- Boiling Point: : Not applicable
- Water solubility : Insoluble
- Evaporation rate : Not applicable
- Specific Gravity: : Not determined
- Bulk density : Not established
- Vapor pressure : Not applicable
- Vapour density : Not applicable
- pH : Not applicable

10. STABILITY AND REACTIVITY

- Stability : Stable.
- Hazardous Polymerization : Will not occur.
- Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
- Incompatible Materials : Incompatible with strong acids and oxidizing agents.

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****FOREST GREEN**Version Number 1.0
Revision Date 10/14/2004Page 4 of 6
Print Date 11/16/2011Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-92-5	Chrome tungsten titanium buff rutile (C.I. Pigment Yellow 163)	Irritant	Eyes, Skin.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

FOREST GREEN

Version Number 1.0
Revision Date 10/14/2004

Page 5 of 6
Print Date 11/16/2011

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : This product does not contain a substance listed by California Prop 65.
65

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Zinc ferrite brown spinel (C.I. Pigment Yellow 119)	68187-51-9	0.43	231
Phthalocyanine blue	147-14-8	0.63	71
Phthalocyanine green	1328-53-6	4.40	71

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
1328-53-6

DSL : All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.

National Inventories:

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

FOREST GREEN

Version Number 1.0
Revision Date 10/14/2004

Page 6 of 6
Print Date 11/16/2011

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.